

# Work Order ID 70718

Monday, June 27, 2011 1:37:09 PM

Page 1

Item ID: D206-642-412

Accept

Setup Start

Revision ID:

Stop

Item Name: Skidtube RH

Start Date: 6/13/2011 Start Qty: 1.00

Cust Item ID:

Required Date: 6/14/2011 Req'd Qty: 1.00

Customer: CU-DAR001

Reference: RMA RA111225 - RETURN-REWORK

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

IIN-D206-642

M

0.00

100

QC

Quality Control

Memo

INSPECT RA111225

B41105 CHG004

0.00 S iloce124

<b>DART</b>				TEL: 1-613-632-3336	
TRANSPORT CANADA APPROVAL 2-09-09				FAX: 1-613-632-4443	
PN	D206-642-412	CHG	CHG004		
DESC	Skidtube RH High	STC	SH98-4		
LOT	B41105	STC	SA00475SE		
MODEL	Bell 206L/L1/L3/L4	STC			
US PATENT 5,735,384				MADE IN CANADA	
MADA FOREIGN PATENTS PENDING					

B70718

B41105A

# Work Order ID 70718

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Item ID: D206-642-412

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Revision ID:

Stop



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Start Date: 6/13/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/14/2011 Req'd Qty: 1.00



Customer: CU-DAR001

Reference: RMA RA111225

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

110

0.00



HandFinish

Hand Finishing

Memo

0.00

REMOVE D2646 AND SCRAP  
REPLACE WITH NEW D2646 B 62678

REMOVE OLD WEAR PLATES AND REPLACE PER DSI 9440  
REMOVE AND RETURN TO STK:

D2648-3 X 6 B

D3429-1 X 1 B

D2656-15 X 1 B

D2656-23 X 1 B

D2656-37 X 1 B

MS27039-1-08 X 60 (SCRAP)

AN960JD10L X 60 (SCRAP)

REPLACE:

D3537-1 X 6 B 70686

D3537-3 X 1 B 70817

D3535-15 X 1 B 66558

D3536-15 X 1 B 66559

D3535-23 X 1 B 66560 67594

D3536-23 X 1 B 66566

D3535-37 X 1 B 67617

D3536-37 X 1 B 663237

MS27039-1C08 X 60 B M117241

AN960C10L X 60 B M118179

1 0 2 11/07/08

~~ADD 425332 17~~

**Work Order ID 70718**

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Page 3

Item ID: D206-642-412

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Customer: CU-DAR001

Reference: RMA RA111225

Run Start

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

120

QC5- Inspect part completeness to step on W/O

0.00

0.00

S 1107/12

70

QC

Memo

Quality Control

# Work Order ID 70718

Monday, June 27, 2011 1:37:09 PM



Page 4

Item ID: D206-642-412

Accept



Setup Start



Revision ID:

Item Name: Skidtube RH

Stop



Start Date: 6/13/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/14/2011 Req'd Qty: 1.00



Customer: CU-DAR001

Reference: RMA RA111225

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

0.00



Packaging

Memo

0.00

RETURN ALL HARDWARE TO STOCK AND PULL NEW HARDWARE

PER IIN @ CHG 006

RETURN TO STOCK:

1 X D206-648-011 B30176

1 X D2655 B37378

1 X D2968-043 B37380

1 X AN4-5A B106605

1 X AN960JD1016 B5519

1 X AN970-4 B108377

ADD TO KIT:

1 X AN4C5A B

1 X AN960C416 B

1 X AN960JD416 B

1 X D206-648-013 B

1 X D3407-043 B

1 X D3413-1 B

1 X D3456-1 B

2 X D3457-1 B

1 X MS21042L4 B

1 X MS21043-4 B

WIR INTENTIA

6/17/13

6/17/13

**Work Order ID 70718**

Monday, June 27, 2011 1:37:09 PM

Page 5

Item ID: D206-642-412

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Setup Start

Revision ID:

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Start Date: 6/13/2011 Start Qty: 1.00

Required Date: 6/14/2011 Req'd Qty: 1.00

Cust Item ID:

Customer: CU-DAR001

Reference: RMA RA111225

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

140

QC4- 100% Inspect kits for completeness

0.00



CHCZWC

0.00 *8/10/12*

QC

Memo

Quality Control

150

0.00



Packaging

Memo

0.00

Packaging

REPACKAGE PER PPP USING NEW B/N  
@CHCZWC  
NEW PAPERWORK & LABELS REQ'D*Reve*  
*11-7-12**11/7/19*

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

*11/2/19*  
*11-07-19*



# Picklist Print

Monday, June 27, 2011 1:35:43 PM

Work Order ID: 70718

Parent Item: D206-642-412

Parent Item Name: Skidtube RH

Start Date: 6/13/2011

Required Date: 6/14/2011

Start Qty: 1.00

Required Qty: 1.00

AN960JD1016 NAS1149C1063 Purchased No

Each 367.0000

-1



Washer

*Handwritten signature*

Location

Loc Qty

Loc Code

MEZZ

367

5519

367

*5519*

AN960JD416 NAS1149D0463J Purchased No

Each 0.0000

1



Washer

*m117460*

AN970-4 Purchased No

Each 395.0000

-1



Washer

*108377*

Location

Loc Qty

Loc Code

ST342

383

117795

383

ST344

11

115936

11

ST349

1

116900

1

D206-642-412 Manufactured No

Each 5.0000

1



Skidtube RH

*41105*

Location

Loc Qty

Loc Code

FG

4

34060

1

34562

1

34564

1

39120

1

FG082

1

41319

1

Monday, June 27, 2011 1:35:44 PM

Shop Packet Print

# Picklist Print

Monday, June 27, 2011 1:35:44 PM

Work Order ID: 70718

Parent Item: D206-642-412

Parent Item Name: Skidtube RH

Start Date: 6/13/2011

Required Date: 6/14/2011

Start Qty: 1.00

Required Qty: 1.00

D206-648-013 Manufactured No

Each 8.0000

1



GHW Modification

8  
w7/19



72220 6/11/11

Location

Loc Qty

Loc Code

FG120

8

68347

4

69933

2

70889

2

D2646 Manufactured No

Each 76.0000

1



Aft Cap



u109108

Location

Loc Qty

Loc Code

FP004

60

68280

60

FP006

16

62678

16

D2648-3 Manufactured No

Each 6.0000

-6



Wearpad



40275 x 6 MF

11-07-19

Location

Loc Qty

Loc Code

FG

6

45316

6

D2656-15 Manufactured No

Each 0.0000

-1



Wearshoe



34596 x 1 MF

11-07-19



# Picklist Print

Monday, June 27, 2011 1:35:44 PM

Work Order ID: 70718

Parent Item: D206-642-412

Parent Item Name: Skidtube RH

Start Date: 6/13/2011

Required Date: 6/14/2011

Start Qty: 1.00

Required Qty: 1.00

D2656-23

Manufactured No

Each

14.0000

-1



Wearshoe

Location

Loc Qty

Loc Code

MEZZ

14

34597

1

43407

5

51468

8

MF 11-07-19

D2656-37

Manufactured No

Each

25.0000

-1



Wearshoe

Location

Loc Qty

Loc Code

MEZZ

25

44550

13

46497

1

53019

11

34510 - MF 11-07-19

D3407-043

Manufactured No

Each

14.0000

1



Tow Ring

Location

Loc Qty

Loc Code

ST464

14

68339

2

69540

12

11/7/130

69840

# Picklist Print

Monday, June 27, 2011 1:35:45 PM

Work Order ID: 70718

Parent Item: D206-642-412

Parent Item Name: Skidtube RH



Start Date: 6/13/2011

Required Date: 6/14/2011

Start Qty: 1.00

Required Qty: 1.00



Ring

Manufactured No

Each

19.0000

1

Location

Loc Qty

Loc Code

ST420

15

62961

8

66387

7

ST473

4

66945

4

D3429-1



Wearpad

Manufactured No

Each

14.0000

-1

Location

Loc Qty

Loc Code

FP016

14

44579

14

D3456-1



Washer

Manufactured No

Each

82.0000

1 ~

Location

Loc Qty

Loc Code

FG

7

25701

7

ST054

75

66848

3

69774

22

71033

50

7/833

40438 X 1 ME 11-07-19

6/4/13 ①

# Picklist Print

Monday, June 27, 2011 1:35:45 PM

Work Order ID: 70718

Parent Item: D206-642-412

Parent Item Name: Skidtube RH

Start Date: 6/13/2011

Required Date: 6/14/2011

Start Qty: 1.00

Required Qty: 1.00

D3457-1

Manufactured No

Each

58.0000

1



Washer

Location

Loc Qty

Loc Code

FG

10

32409

10

ST054

48

67779

8

70774

40

70779

D3535-15

Manufactured No

Each

27.0000

1



Wearshoe

Location

Loc Qty

Loc Code

FP018

27

66558

7

68358

6

69931

14

x1

D3535-23

Manufactured No

Each

17.0000

1



Wearshoe

Location

Loc Qty

Loc Code

FP021

17

66236

-1

67594

5

68342

13

y1

D3535-37

Manufactured No

Each

3.0000

1



Wearshoe

Location

Loc Qty

Loc Code

FP018

3

67612

3

x1

Monday, June 27, 2011 1:35:45 PM

Shop Packet Print

# Picklist Print

Monday, June 27, 2011 1:35:45 PM

Work Order ID: 70718

Parent Item: D206-642-412


Parent Item Name: Skidtube RH

Start Date: 6/13/2011

Required Date: 6/14/2011


Start Qty: 1.00

Required Qty: 1.00

D3536-15	Manufactured	No	Each	17.0000	1
					 <u>1107108</u>
Gasket					

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

FP011	17	
<u>66559</u>	17	

D3536-23	Manufactured	No	Each	36.0000	1
					 <u>1107108</u>
Gasket					


<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

FP011	36	
43406	1	
<u>66560</u>	9	
69902	26	

D3536-37	Manufactured	No	Each	16.0000	1
					 <u>1107108</u>
Gasket					

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

FP012	16	
<u>63237</u>	4	
66823	12	

D3537-1	Manufactured	No	Each	46.0000	6
					 <u>1107108</u>
Wearpad					

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

FP017	46	B70686
69278	39	
69817	7	

# Picklist Print

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Parent Item: D206-642-412

Parent Item Name: Skidtube RH

Start Date: 6/13/2011

Required Date: 6/14/2011

Start Qty: 1.00

Required Qty: 1.00

D3537-3

Manufactured No

Each

4.0000

1



Wearpad



Handwritten: 41 1107108

Location

Loc Qty

Loc Code

FP017

1

870817

X1

35697

1

FP19

3

69292

3

MS21042L4

Purchased

No

Each

4,729.000

1



Nut

Location

Loc Qty

Loc Code

ST300

4729

117441

2440

117601

789

117885

1500

Handwritten: 117441

MS21043-4

Purchased

No

Each

957.0000

1



Nut

Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

917

117601

417

117793

500

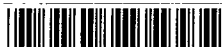
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Handwritten: 6/11/13

# Picklist Print

Monday, June 27, 2011 1:35:45 PM

Work Order ID: 70718



Parent Item: D206-642-412



Parent Item Name: Skidtube RH

Start Date: 6/13/2011

Required Date: 6/14/2011

Start Qty: 1.00

Required Qty: 1.00

MS27039C1-08

Purchased

No

Each

1,136.000



60  
u107108

SCREW

Location

Loc Qty

Loc Code

FP-A

1

116022

1

ST293

1135

116373

3

117291

632

118077

500

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
x60  
\_\_\_\_\_  
\_\_\_\_\_

70717

Status	Item ID	Rev	Name	Quantity Per	UOM	Stop Date	Route Seq ID	Scrap %	rap Quant	Comments	Date Last Mod
✓	AN3-41A		Bolt	8.0000	Each			0 %	0.0000		6/24/2009 5:58...
✓	AN4-6A		Bolt	12.0000	Each			0 %	0.0000		6/24/2009 5:58...
✓	AN4C5A		BOLT	1.0000	Each			0 %	0.0000		6/24/2009 5:58...
✓	AN5-11A		Bolt	8.0000	Each			0 %	0.0000		6/24/2009 5:58...
✓	AN5-12A		Bolt	4.0000	Each			0 %	0.0000		6/24/2009 5:58...
✓	AN5-13A		Bolt	4.0000	Each			0 %	0.0000		6/24/2009 5:58...
✓	AN960C416		washer	1.0000	Each			0 %	0.0000		6/24/2009 5:58...
✓	AN960JD10		Washer	8.0000	Each			0 %	0.0000		6/24/2009 5:58...
✓	AN960JD416		Washer	24.0000	Each			0 %	0.0000		11/17/2009 10:4...
✓	AN960JD516		Washer	8.0000	Each			0 %	0.0000		11/13/2009 3:52...
✓	D206-642-441		Replacement...	1.0000	Each			0 %	0.0000		12/5/2009 6:12...
✓	D206-648-013		GHW Modific...	1.0000	Each			0 %	0.0000		12/5/2009 8:19...
✓	D2652		Bushing	16.0000	Each			0 %	0.0000		12/5/2009 8:21...
✓	D2712		Set Screw	10.0000	Each			0 %	0.0000		12/5/2009 8:22...
✓	D2932-1		Saddle LH O...	1.0000	Each			0 %	0.0000		12/5/2009 8:23...
✓	D2933-1		Saddle LH In...	1.0000	Each			0 %	0.0000		12/5/2009 8:23...
✓	D2934		Saddle Spacer	2.0000	Each			0 %	0.0000		12/5/2009 8:23...
✓	D2935		Saddle Spacer	2.0000	Each			0 %	0.0000		12/5/2009 8:23...
✓	D2938-1		Saddle LH O...	1.0000	Each			0 %	0.0000		12/5/2009 8:23...
✓	D2939-1		Saddle LH In...	1.0000	Each			0 %	0.0000		12/5/2009 8:23...
✓	D3407-043		Tow Ring	1.0000	Each			0 %	0.0000		12/5/2009 8:28...
✓	D3413-1		Ring	1.0000	Each			0 %	0.0000		12/5/2009 6:50...
✓	D3456-1		Washer	1.0000	Each			0 %	0.0000		12/5/2009 8:28...
✓	D3457-1		Washer	2.0000	Each			0 %	0.0000		12/5/2009 8:28...
✓	MS21042L3		Nut	8.0000	Each			0 %	0.0000		6/24/2009 5:58...
✓	MS21042L4		Nut	12.0000	Each			0 %	0.0000		6/24/2009 5:58...
✓	MS21043-4		Nut	1.0000	Each			0 %	0.0000		6/24/2009 5:58...

D4038-11  
D4038-7 (-1)  
D4038-8 (-1)  
D4038-11 (-1)



QTY -1	QTY -3	QTY -5	QTY -7	PART NUMBER	DESCRIPTION
X				D2650-1	SKIDTUBE ASSEMBLY
	X			D2650-3	SKIDTUBE ASSEMBLY
		X		D2650-5	SKIDTUBE ASSEMBLY
			X	D2650-7	SKIDTUBE ASSEMBLY
1	1	1	1	D2600-1-160	EXTRUSION
1				D2654-1	WEB
	1			D2654-3	WEB
		1		D2654-5	WEB
			1	D2654-7	WEB
1	1	1	1	D2646	AFT CAP
1	1	1	1	D2647	CAP
17	18	19	23	D2649	CROSS BOLT SPACER
16	18	14	22	D2651-1	PLUG
16	18	14	22	D2651-3	O-RING
1	1	1	1	D2680-041	NUT PLATE
2	2			D3286-1	DOUBLER
2	2			D3286-3	STUD
42	44	54	60	ALS7-1032-130	INSERT (or AKS4-1032-130, ALS4-1032-130, ALS7-1032-130)
2	2	2	2	AN960JD10L	WASHER
2	2	2	2	CCR264SS3-3	RIVET
2	2	2	2	CR3212-4-03	RIVET
2	2	2	2	MS27039-1-08	SCREW
1	1	1	1	MS27039-4-06	SCREW
1	1	1	1	AN960JD416	WASHER
52	52			CR3212-4-04	RIVET

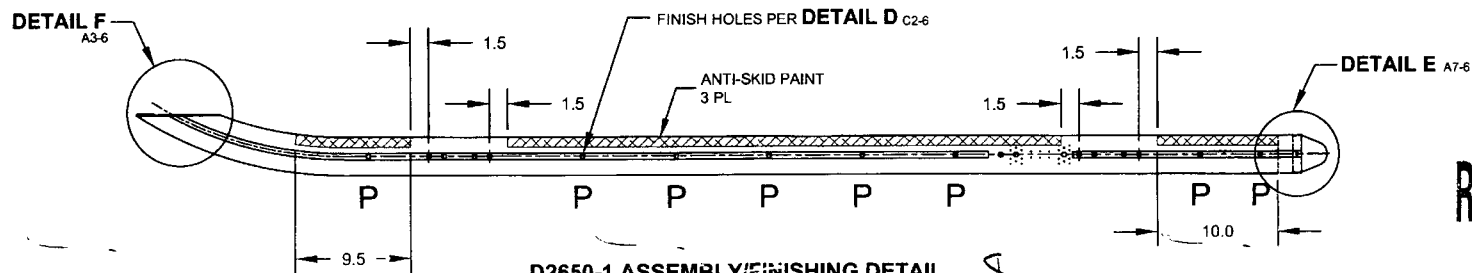
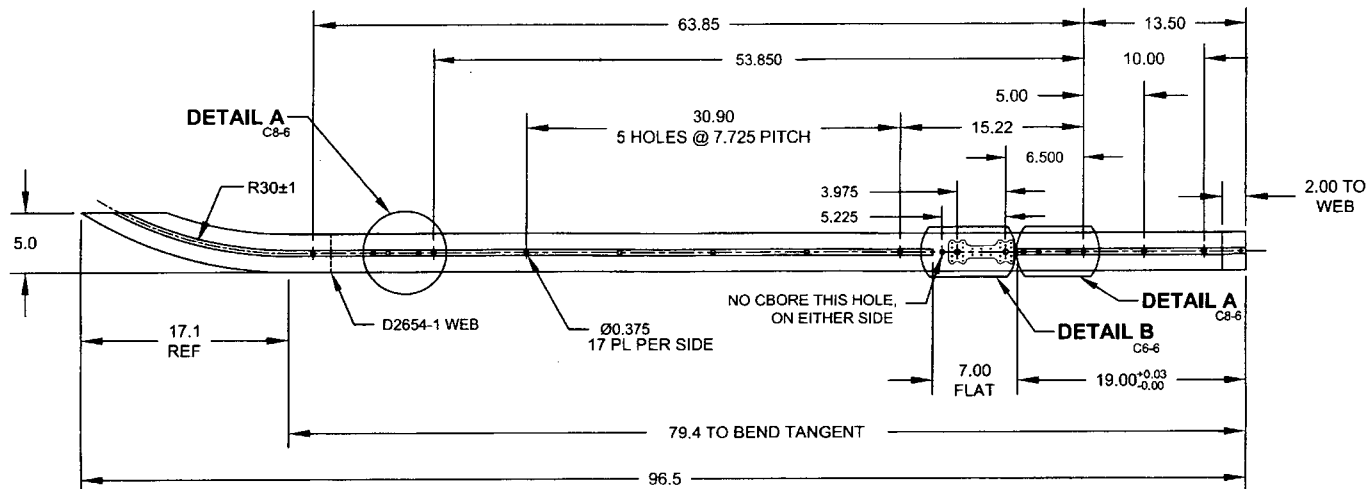
F

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: -CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
-POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3  
-BLACK ANTI-SKID PAINT AS INDICATED TO 0.5 ABOVE LOCATION RIDGE PER DART QSI 005 4.4
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A
- 8) WELD PER DART QSI 004
- 9) DAMAGE TOLERANCE ON FWD BEND:  
THERE SHOULD BE NO VISIBLE WRINKLES IN THE BEND FROM THE GROUND TO A HEIGHT OF 5 INCHES ABOVE THE GROUND. IT IS ACCEPTABLE TO POLISH OUT GOUGES UP TO 0.020 DEEP IN THE BENT PORTION OF THE TUBE. A MAXIMUM REDUCTION IN DIAMETER OF 0.150" IS ACCEPTABLE IN THE BENT PORTION OF THE TUBE.
- 10) BOND WEB INTO OUTER TUBE WITH SIKAFLEX-241/-291 ADHESIVE PER DART QSI 015
- 11) INSERT D2651-1 PLUG C/W D2651-3 O-RING IN HOLES MARKED 'P' (BOTH SIDES OF TUBE)
- 12) DRILL Ø0.297 FOR ALS7-1032-130 INSERTS USING TEMPLATE DT8056-1 ON -1 TUBE, DT8056-3 ON -3 TUBE, DT8056-5 ON -5 TUBE, AND DT8056-7 ON -7 TUBE. INSTALL INSERTS AFTER FINISH.
- 13) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED  
08.08.08

F	DRAWING UPDATED TO CURRENT STANDARDS. SHT 6 ADDED. ALL SECTION AND DETAIL VIEWS TRANSFERRED TO SHT 6. SHT 1 IN PL PART D2649 QTY UPDATED. SHT 6 SECT C-C GRIND INSTRUCTIONS DELETED FROM NOTE 7 (SEE NCR 239).	AJS	08.08.08
E	REMOVE CBORE, CHG DRILL, ADD CHAMFER	CP	06.03.30
D	REDRAW: INCCRP. DE09136/9153/9163 MOD GROUND HANDLING ON D2650-1/-3	CP	04.05.17
C	CHANGE HOLE PATTERN AND FRONT END	DS	97.10.29
B	AS MANUFACTURED CHANGES	DS	97.06.26
A	NEW ISSUE	DS	97.03.25
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	<b>DART AEROSPACE USA, INC</b>	
DRAWN	AJS	PORT HADLOCK, WA	
CHECKED		DRAWING NO.	REV. F
MFG. APPR.		D2650	SHEET 1 OF 6
APPROVED		TITLE	SCALE
DE APPR.		206/407 SKIDTUBE ASSEMBLIES	NTS
DATE	08.08.08	COPYRIGHT © 1997 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC	




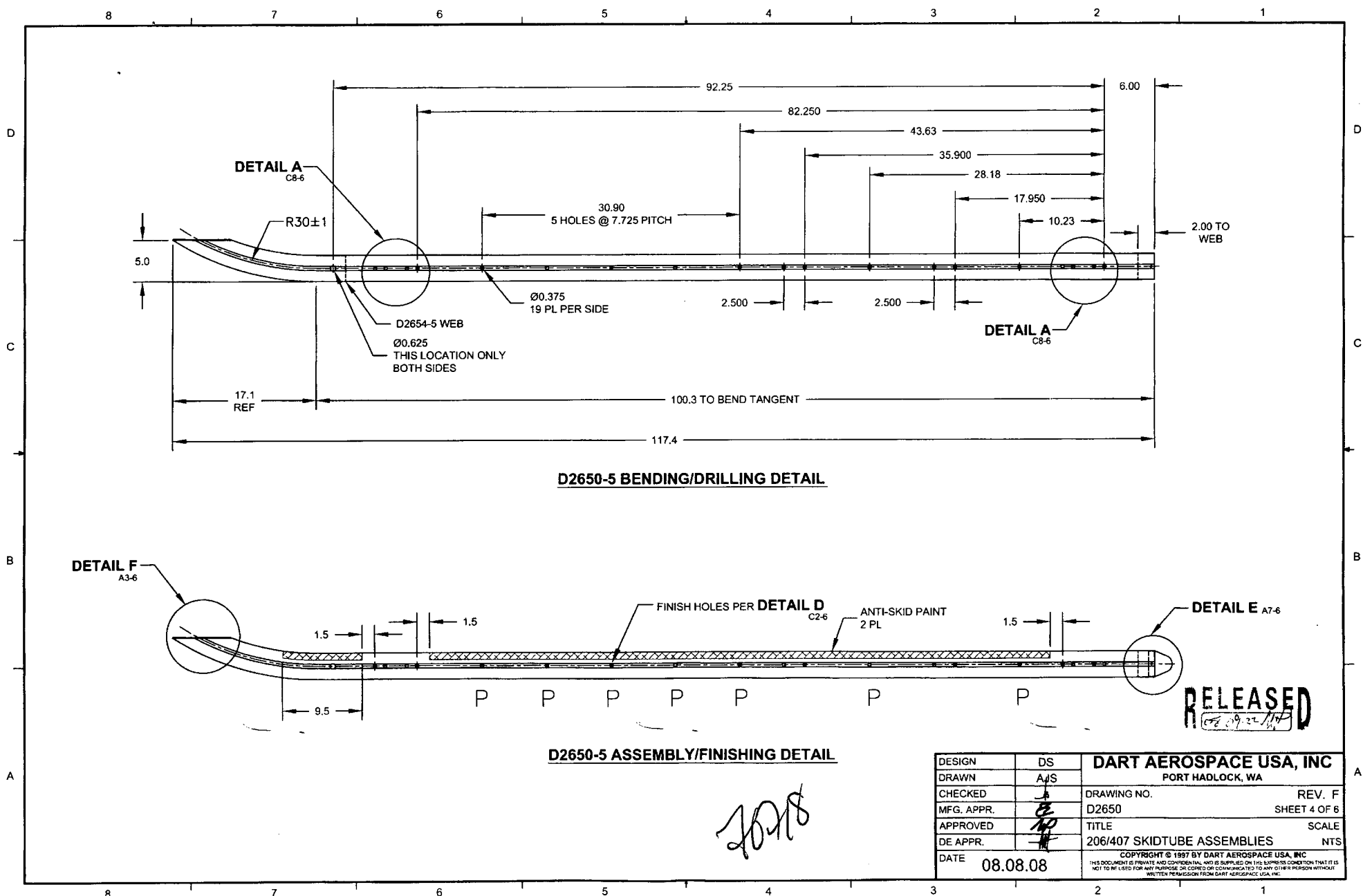
**RELEASED**  
62-59-22-117

DESIGN	DS	<b>DART AEROSPACE USA, INC</b>	
DRAWN	AJS	PORT HADLOCK, WA	
CHECKED		DRAWING NO.	REV. F
MFG. APPR.		D2650	SHEET 2 OF 6
APPROVED		TITLE	SCALE
DE APPR.		206/407 SKIDTUBE ASSEMBLIES	NTS
DATE	08.08.08	<small>COPYRIGHT © 1997 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	

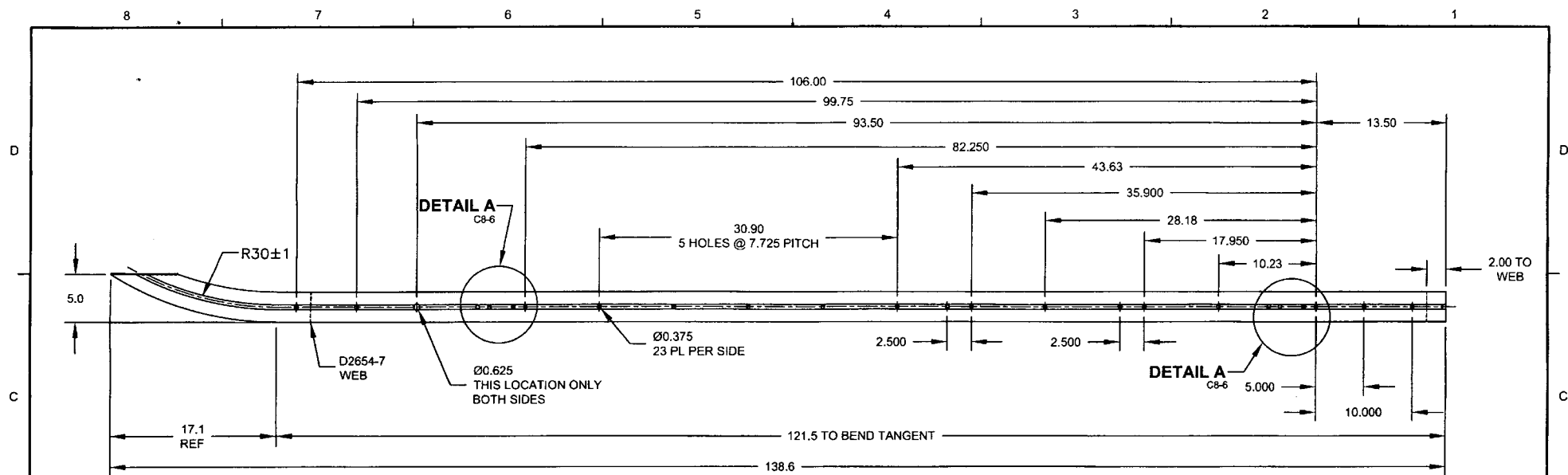


RELEASE  
05 07 22 114

DESIGN	DS	<b>DART AEROSPACE USA, INC</b>	
DRAWN	AJS	PORT HADLOCK, WA	
CHECKED		DRAWING NO.	REV. F
MFG. APPR.		D2650	SHEET 3 OF 6
APPROVED		TITLE	SCALE
DE APPR.		206/407 SKIDTUBE ASSEMBLIES	NTS
DATE	08.08.08	COPYRIGHT © 1997 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR CORRED OR DOMANICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

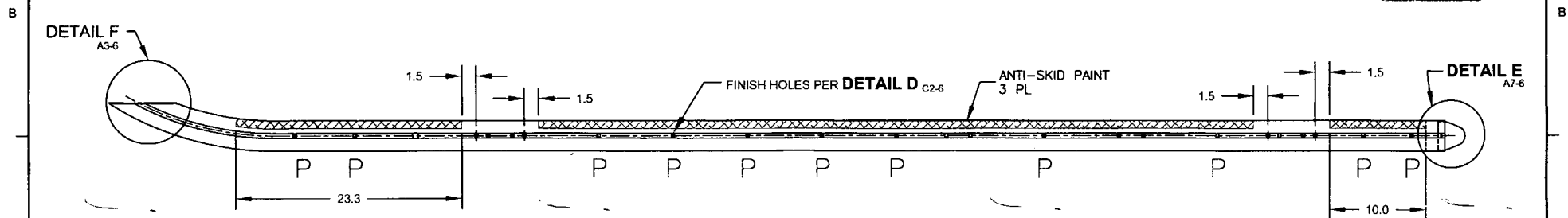


DESIGN	DS	<b>DART AEROSPACE USA, INC</b>	
DRAWN	AJS	PORT HADLOCK, WA	
CHECKED	J	DRAWING NO.	REV. F
MFG. APPR.	B	D2650	SHEET 4 OF 6
APPROVED	JP	TITLE	SCALE
DE APPR.	H	206/407 SKIDTUBE ASSEMBLIES	NTS
DATE	08.08.08	<small>COPYRIGHT © 1997 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	



**D2650-7 BENDING/DRILL DETAIL**

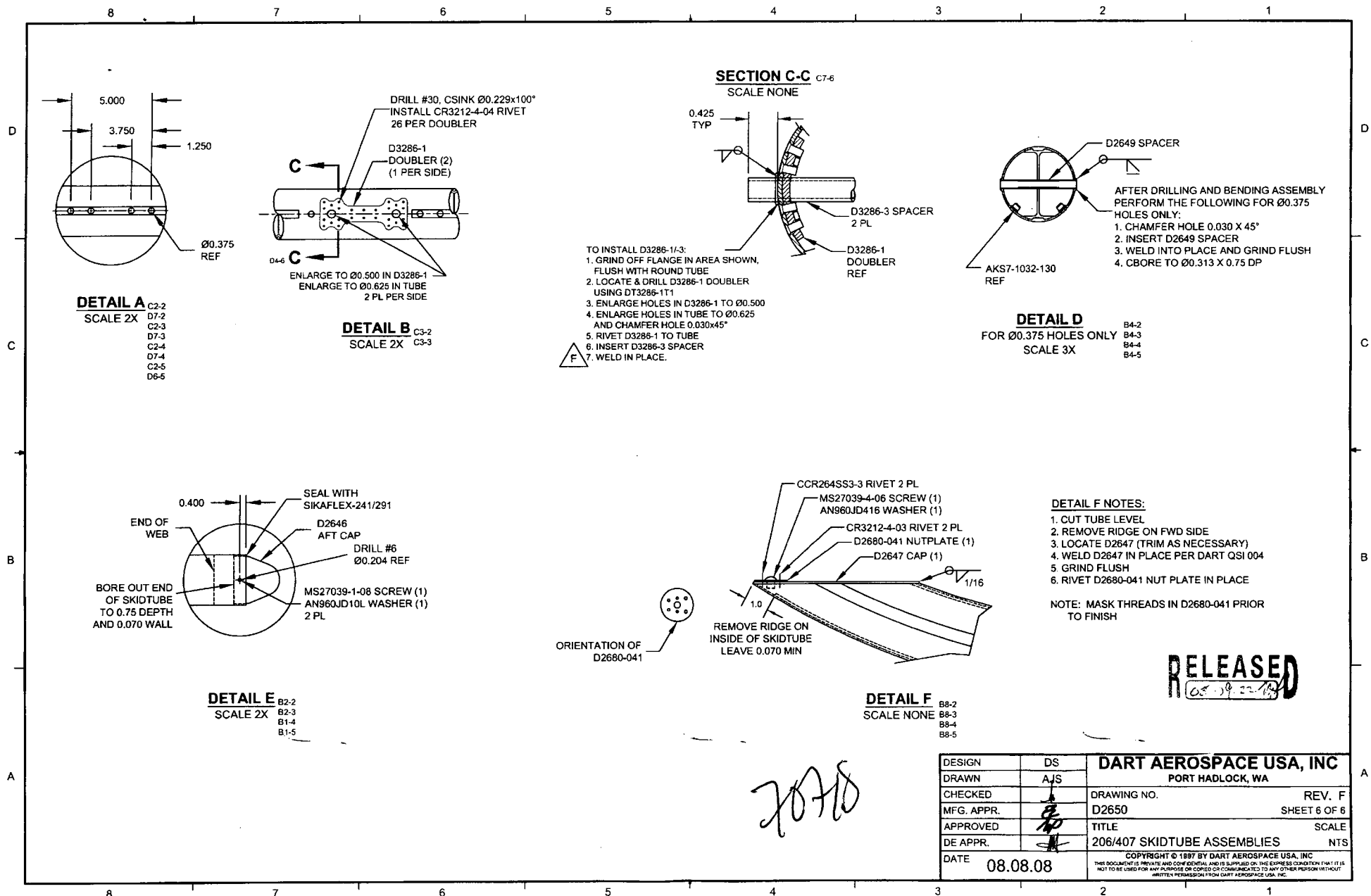
RELEASED  
08 07 22



**D2650-7 ASSEMBLY/FINISHING DETAIL**

70718

DESIGN	DS	<b>DART AEROSPACE USA, INC</b>	
DRAWN	AJS	PORT HADLOCK, WA	
CHECKED		DRAWING NO.	REV. F
MFG. APPR.		D2650	SHEET 5 OF 6
APPROVED		TITLE	SCALE
DE APPR.		206/407 SKIDTUBE ASSEMBLIES	NTS
DATE	08.08.08	<small>COPYRIGHT © 1997 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	



## 32.16 206L/L-1/L-3/L-4 High Gear Skidtubes Parts List

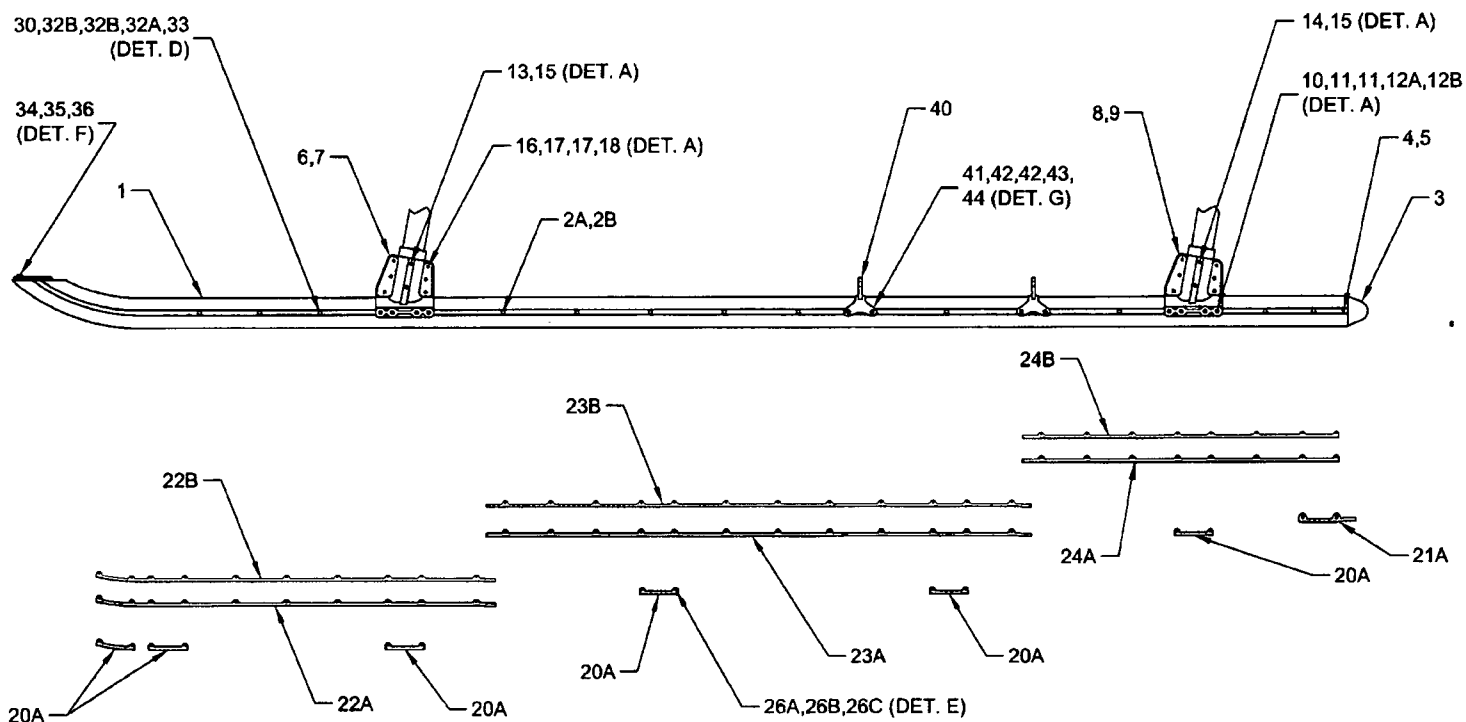
Item	Qty -411	Qty -412	Qty -441	Qty -447	Qty -013	Part Number	Description
	X					D206-642-411	SKIDTUBE INSTALLATION, LH
		X				D206-642-412	SKIDTUBE INSTALLATION, RH
	1	1	X			D206-642-441	SKIDTUBE
				X		D206-642-447	WEARSHOE KIT (REPLACES -443)
	1	1			X	D206-648-013	GROUND HANDLING KIT
1			1			D2650-7	SKIDTUBE ASSEMBLY
2A			22			D2651-1	* PLUG <sup>(1)</sup>
2B			22			D2651-3	* O-RING <sup>(1)</sup>
3			1			D2646	* AFT CAP <sup>(1)</sup>
4			2			MS27039-1-08	* SCREW <sup>(1)</sup>
5			2			AN960JD10L	* WASHER <sup>(1)</sup>
6	1					D2932-1	SADDLE, FWD OUT, LH
6		1				D2932-2	SADDLE, FWD OUT, RH
7	1					D2933-1	SADDLE, FWD IN, LH
7		1				D2933-2	SADDLE, FWD IN, RH
8	1					D2938-1	SADDLE, AFT OUT, LH
8		1				D2938-2	SADDLE, AFT OUT, RH
9	1					D2939-1	SADDLE, AFT IN, LH
9		1				D2939-2	SADDLE, AFT IN, RH
10	8	8				AN3-41A	BOLT
11	16	16				D2652	BUSHING
12A	8	8				MS21042-3	NUT (OR MS21042L3)
12B	8	8				AN960JD10	WASHER
13	4	4				AN5-11A (OR AN5-12A)	* BOLT <sup>(2)</sup>
14	4	4				AN5-11A (OR AN5-13A)	* BOLT <sup>(2)</sup>
15	8	8				AN960JD516	WASHER
16	12	12				AN4-6A	BOLT
17	24	24				AN960JD416	WASHER
18	12	12				MS21042-4	NUT (OR MS21042L4)
20A			6	6		D3537-1	WEARPAD (REPLACES D2648-3)
21A			1	1		D3537-3	WEARPAD (REPLACES D3429-1)
22A			1	1		D3535-15	WEARSHOE (REPLACES D2656-15)
22B			1	1		D3536-15	GASKET
23A			1	1		D3535-23	WEARSHOE (REPLACES D2656-23)
23B			1	1		D3536-23	GASKET
24A			1	1		D3535-37	WEARSHOE (REPLACES D2656-37)
24B			1	1		D3536-37	GASKET
26A			60	60		MS27039C1-08	SCREW
26B			60	60		AN960C10L	WASHER
26C			60			ALS7-1032-130	* INSERT <sup>(1)</sup> (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1				D3407-043	TOW RING ASSEMBLY (REPLACES D2968-043)
31	1	1				D3456-1	WASHER
32	1	1				D3457-1	WASHER
33	1	1				MS21043-4	NUT
34	1	1				AN4C5A	BOLT
35	1	1				AN960C416	WASHER
36	1	1				D3413-1	RING (REPLACES D2655)
37	10	10				D2712	SET SCREW
38	2	2				D2934	SADDLE SPACER
39	2	2				D2935	SADDLE SPACER
40					2	D3414-041	LUG ASSEMBLY (REPLACES D2659)
41					4	AN3C37A	BOLT
42					8	D2652	BUSHING
43					4	MS21043-3	NUT
44					4	AN960C10	WASHER

NOTES: <sup>(1)</sup> DENOTES THAT PART IS INCLUDED WITH D2650-7 ASSEMBLY ABOVE<sup>(2)</sup> CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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32-00-00



**FIGURE 32-4 – D206-642-311/-312/-411/-412 SKIDTUBE INSTALLATION**  
(206 L/L-1/L-3/L-4/407 SKIDTUBES)

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Revision: 3

32-00-00



**RA 111225 D206-642-411 B41103**  
**CHG004**

**Instructions to put skid tube back into stock**

- Remove (SCRAP) D2646 and replace with new one B# \_\_\_\_\_
- Old wear plates are installed. Remove and replace as per DSI 9440
- Put all hard ware back into stock under original BATCH #'s
- Pull stock to make Skid a CHG006 as per current IIN
- Needs new **BATCH #** to be put back into stock under
- Needs new paper work

**RA 111225 D206-642-412 B41105**  
**CHG004**

**Instructions to put skid tube back into stock**

- Remove (SCRAP) D2646 and replace with new one B# \_\_\_\_\_
- Old wear plates are installed. Remove and replace as per DSI 9440
- Put all hard ware back into stock under original BATCH #'s
- Pull stock to make Skid a CHG006 as per current IIN
- D206-648-011 was installed and needs to be scraped.
- Saddles were not in original wrappings. Need to be rewrapped under original B#
- Needs all ne paper work
- Needs new **BATCH #** to be put back into stock under

DART Aerospace Ltd

CUSTOMER RETURN

#RA: 111225  
Date: MAY 13 2011

Initiator: M. BELLAVANCE  
Company: UNITED ROTORCRAFT SOLUTIONS  
Contact: JOHN BRIGHAM  
Phone No.: 1.940.627.0626

Invoice #: WV104816  
SO#: WV 50104 843

Attach Copy of DHS Return Authorization #: 00973

SQ#: \_\_\_\_\_ NCR#: \_\_\_\_\_ CSR#: \_\_\_\_\_ PAR#: \_\_\_\_\_

Reason for Return:

SEE ATTACHED

Receiving:

Date Received: 11/6/13 Freight Company: DAY RVS Prepaid Collect

Qty	Part #	Batch #	Description	Distribute to QC	
				Advise QA	Date:
<u>1</u>	<u>D206-642-411</u>	<u>41103</u>	<u>SHROTTLE</u>		
	<u>D206-642-412</u>	<u>41105</u>			

Condition of Packaging: GOOD / DECHINER Photograph Required: yes no

Paperwork Attached: P/S \_\_\_\_\_ Invoice ✓ ARC \_\_\_\_\_ Docs \_\_\_\_\_ Other nothing

QC:

Quarantine Location: De Quarantia Condition of Part: Sealed / Accepted / Damaged / Scrap  
Inspectors Initial: S Date: 11/6/13 Photograph Required: yes no

Qty	Part #	CHG #	Batch #	QC Comments	QC Approval Initial	W/O#	Scrap
	<u>D206-642-411</u>	<u>001</u>	<u>41103</u>	<u>* See Attached instructions sheet.</u>	<u>HA</u>	<u>70717</u>	
	<u>D206-642-412</u>	<u>004</u>	<u>41105</u>	<u>* See Attached instructions sheet.</u>	<u>HA</u>	<u>70718</u>	

QA Coordinator:

Advise GM as to Findings: Initial: HA Date: 11.06.13

Comments:

Issue Credit: yes no

GM Approval: [Signature]

Date: 11/06/13

Invoice Amount: \_\_\_\_\_  
Less Replacement: \_\_\_\_\_  
Restock Fee: \_\_\_\_\_  
Freight: \_\_\_\_\_  
Net Credit: 8,185.18  
DHS Customer

QA: Enter into Q-Pulse with Reason for Return & File original. Signed: \_\_\_\_\_ Date: \_\_\_\_\_

Copy of Customer Return to stay with work orders and another copy to be filed with customer credit

HA: ✓  
QA: ✓

4.3 206 L/L-1/L-3/L-4/407 Low Gear & 407 High Gear Skidtubes (D206-642)  
32.12 206 L/L-1/L-3/L-4/407 Low Gear & 407 High Gear Skidtubes (ICA-D206-642)

ITEM	Qty -311	Qty -312	Qty -341	Qty -347	Qty -013	PART NUMBER	DESCRIPTION
	X					D206-642-311	SKIDTUBE INSTALLATION, LH
		X				D206-642-312	SKIDTUBE INSTALLATION, RH
	1	1	X			D206-642-341	SKIDTUBE
				X		D206-642-347	WEARSHOE KIT (REPLACES -343)
	1	1			X	D206-648-013	GROUND HANDLING KIT

IS:

20A			6			D3537-1	WEARPAD (REPLACES D2648-3)	(MODIFY)
21A			1			D3537-3	WEARPAD (REPLACES D3429-1)	(MODIFY)
22A			1	1		D3535-11	WEARSHOE (REPLACES D2656-11)	(MODIFY)
22B			1	1		D3536-11	GASKET	(ADD)
23A			1	1		D3535-23	WEARSHOE (REPLACES D2656-23)	(MODIFY)
23B			1	1		D3536-23	GASKET	(ADD)
24A			1	1		D3535-35	WEARSHOE (REPLACES D2656-35)	(MODIFY)
24B			1	1		D3536-35	GASKET	(ADD)
26A			54			MS27039-1C08	SCREW	(MODIFY)
26B			54			AN960C10L	WASHER	(MODIFY)

WAS:

20A			6			D2648-3	WEARPAD
21A			1			D3429-1	WEARPAD
22A			1	1		D2656-11	WEARSHOE
23A			1	1		D2656-23	WEARSHOE
24A			1	1		D2656-35	WEARSHOE
26A			54			MS27039-1-08	SCREW
26B			54			AN960JD10L	WASHER

4.4 206L/L-1/L-3/L-4 High Gear Skidtubes (D206-642)  
32.13 206L/L-1/L-3/L-4 High Gear Skidtubes (ICA-D206-642)

ITEM	Qty -411	Qty -412	Qty -441	Qty -447	Qty -013	PART NUMBER	DESCRIPTION
	X					D206-642-411	SKIDTUBE INSTALLATION, LH
		X				D206-642-412	SKIDTUBE INSTALLATION, RH
	1	1	X			D206-642-441	SKIDTUBE
				X		D206-642-447	WEARSHOE KIT (REPLACES -443)
	1	1			X	D206-648-013	GROUND HANDLING KIT

IS:

20A			6			D3537-1	WEARPAD (REPLACES D2648-3)	(MODIFY)
21A			1			D3537-3	WEARPAD (REPLACES D3429-1)	(MODIFY)
22A			1	1		D3535-15	WEARSHOE (REPLACES D2656-15)	(MODIFY)
22B			1	1		D3536-15	GASKET	(ADD)
23A			1	1		D3535-23	WEARSHOE (REPLACES D2656-23)	(MODIFY)
23B			1	1		D3536-23	GASKET	(ADD)
24A			1	1		D3535-37	WEARSHOE (REPLACES D2656-37)	(MODIFY)
24B			1	1		D3536-37	GASKET	(ADD)
26A			60			MS27039-1C08	SCREW	(MODIFY)
26B			60			AN960C10L	WASHER	(MODIFY)

WAS:

20A			6			D2648-3	WEARPAD
21A			1			D3429-1	WEARPAD
22A			1	1		D2656-15	WEARSHOE
23A			1	1		D2656-23	WEARSHOE
24A			1	1		D2656-37	WEARSHOE
26A			60			MS27039-1-08	SCREW
26B			60			AN960JD10L	WASHER

DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<del>HA</del>	DRAWING NO.	REV. 3
MFG. APPR.	N/A	DSI 9440	SHEET 3 OF 4
APPROVED	<del>HA</del>	TITLE	SCALE
DE APPR.	<del>HA</del>	WEARSHOE CHANGE	NTS
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Date: Monday, 11/08/2008 10:13:29 AM  
User: Linda Lacelle

# Process Sheet

Customer:	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 206L/L3/L4 HIGH GEAR SKID
Job Number	: 41103	Part Number	: D206642411
Estimate Number	: 10525	Drawing Number	: N/A
P.O. Number	:	Project Number	: N/A
This Issue	: 11/08/2008 S.O. No. :	Drawing Revision	: L
Prsht Rev.	: NC	Material	:
First Issue	: 11/08/2008 Type : SKIDTUBES	Due Date	: 30/08/2008 Qty: 1 Um: Each
Previous Run	: 41102		
Written By	:		
Checked & Approved By	: <u>JLD 08.8.11</u>		
Comment	: Est Rev:K 05.10.11 Revised picklist per CHG004 KJ/CP/JLM Est Rev:L 07-12-04 ECN 1080p DD verified by:		

## Additional Product

REFERENCE ONLY

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D206-642-411 CHG004

*Scanned 12/5*

2.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0	41103A	206 L HIGH GEAR SKIDTUBE
-----	--------	--------------------------



Comment: Sub-Component 206 L HIGH GEAR SKIDTUBE

1 x D206-642-441 Batch B51103A

*sf*

4.0	D206648011	GHW Modification
-----	------------	------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

GHW Modification Kit

Batch: B39176

*Return to sth*

5.0	D2652	Bushing
-----	-------	---------



Comment: Qty.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

16 D2652

Bushing

B40277

1 D206-642-441(REF)

B41103A

B40554

8/8/22

*OK*

*34*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief-Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Monday, 11/08/2008 10:13:29 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 206/L/L3/L4 HIGH GEAR SKID

Job Number: 41103

Part Number: D206642411

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D2655

Ring



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D2655

Tow Ring

B37378

RETURN TO SUPPLIER  
REFERENCE ONLY

SP

7.0

D2712

Set Screw



Comment: Qty.: 10.0000 Each(s)/Unit Total: 10.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

10 D2712

Set Screw

B37765

OK

SP

8.0

D29321

Saddle LH Out, 206



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D2932-1

Saddle

B39887

OK

SP

9.0

D29331

Saddle LH In, 206



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D2933-1

Saddle

B39888

OK

SP

10.0

D2934

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

2 D2934

Saddle Spacer

B39888

OK

SP

11.0

D2935

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

2 D2935

Saddle Spacer

B40288

OK

8/8/22

SP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Monday, 11/08/2008 10:13:29 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 206L/L3/L4 HIGH GEAR SKID

Job Number: 41103

Part Number: D206642411

Job Number:



Seq. #:

Machine Or Operation:

Description :

12.0

D29381

Saddle LH Out, 206



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

1 D2938-1

Description Batch

Saddle

B34631

REFERENCE ONLY

SL

13.0

D29391

Saddle LH In, 206



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

1 D2939-1

Description Batch

Saddle

B36143

SL

14.0

D2968043

Tow Ring



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

1 D2968-043

Description Batch

Tow Ring

B37380

return to  
SL

SL

SL

15.0

AN341A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

8 AN3-41A

Description Batch

Bolt

M108302

OK

SL

16.0

AN45A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

1 AN4-5A

Description Batch

Bolt

M106605

return to  
SL

8/8/22

SL

SL



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Monday, 11/08/2008 10:13:29 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 206L/L3/L4 HIGH GEAR SKID

Job Number: 41103

Part Number: D206642411

Job Number:



Seq. #:

Machine Or Operation:

Description :

17.0

AN46A

Bolt



Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

12 AN4-6A

Bolt

M107534

OK  
REFERENCE ONLY

SP

18.0

AN511A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

8 AN5-11A

Bolt

M108377

OK

SP

19.0

AN512A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Bolt

AN5-12A

Batch:

M104885

OK

SP

20.0

AN513A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Bolt

batch

M108167

OK

SP

21.0

AN960JD10

Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

8 AN960JD10

Washer

M108558

OK

SP

22.0

AN960JD1016

Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Qty Part Number

Description Batch

1 AN960JD1016

Washer

M5519

return to stock

8/8/22

(1)

SP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Monday, 11/08/2008 10:13:29 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 206L/L/L3/L4 HIGH GEAR SKID

Job Number: 41103

Part Number: D206642411

Job Number:



Seq. #:

Machine Or Operation:

Description :

23.0

AN960JD416

Washer



Comment: Qty.: 25.0000 Each(s)/Unit Total: 25.0000 Each(s)

Qty Part Number

Description Batch

25 AN960JD416

Washer

M108161

dl

SP

24.0

AN960JD516

Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s)

Qty Part Number

Description Batch

8 AN960JD516

Washer

M108246

dl

REFERENCE

SP

25.0

AN9704

Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Qty Part Number

Description Batch

1 AN970-4

Washer

M108377

Return to glh

SP

26.0

MS21042L3

Nut



Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s)

Qty Part Number

Description Batch

8 MS21042L3

Nut (or -3)

M108747

dl

SP

27.0

MS21042L4

Nut



Comment: Qty.: 13.0000 Each(s)/Unit Total: 13.0000 Each(s)

Qty Part Number

Description Batch

13 MS21042L4

Nut (or -4)

M107499

dl

8/8/22

(S)

SP

28.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

809/08/25 (XL)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries